



An ISO 9001 : 2008
Certified Co.,

320/4, G.I.D.C., Chitra, Bhavnagar-364 004. Gujarat, India

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E-mail : info@sedrills.com, siddhapura.enterprise@yahoo.com

Website : www.sedrills.com

Mfg. of All type of Drill Machines



Product Proposal

40 mm All Geared Pillar Drilling Machine (Model: SI-40/1)

Company Profile:

We would like to take this opportunity in introducing “**SIDDHAPURA ENTERPRISE**” (ISO 9001:2008 Certified Company), as one of the leading manufacturer of Radial & Pillar type Drilling Machine in Bhavnagar, Gujarat, INDIA. **SIDDHAPURA ENTERPRISE** is a leading global name in the drill industry.

SIDDHAPURA ENTERPRISE aims at creation of wider industry platform in the manufacture of drilling machines in wider ranges in mutual benefit between supplier and buyer maintaining service, help and closer links.

Salient Features:

- Proportioned Column for rigidity of Machine.
- Rough & Smooth feed available by manual and power feed.
- Provision of window for change of gear on top cover.
- Quill Spacer made of mild steel.
- Main Spindle made on EN steel with 6 slots 8 speed in either direction.
- Grounded parts finished on imported grinding machine.
- Major parts casting are of standard grade.
- Head stock is bored on imported boring machine.
- Spindle sleeve is properly guided in honed drill head bore on 6 ball & roller bearing for smooth & accurate running.





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Technical Specification:

CAPACITY	M.S.	C.I.
Drilling Capacity	40 mm	40 mm
DRILL HEAD		
1. Column Diameter		130 mm
2. Spindle Nose		MT - 4
3. Spindle Travel	mm	220
4. No. of Spindle Speed		8
5. Range of spindle Speed	RPM	90 - 1000
6. Range of Power Feed	mm	(2) 0.08 – 0.04
POWER		
Main Motor - 2 Speed	HP	1.75/2.5
WORKING RANGE		
Max. Distance Base Plate to Spindle	mm	1040
Distance of Spindle to Table	mm	515
Base Size	mm	490 x 470
Table Size	mm	435 x 435
G.W/N.W.		
Wooden Case L x W x H	mm	925 x 650 x 2330



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➤ **Standard Accessories:**

- Electrical Motor
- Starter
- Drift Key
- Oil Can

➤ **Extra-Accessories:**

- Drill Chuck
- Arbor
- Coolant Pump With Tank & Fitting

***WE RESERVE THE RIGHT TO AFTER OF MODIFY DIMENSION DESIGN WITHOUT PRIOR NOTICE.**