



An ISO 9001 : 2008
Certified Co.,

320/4, G.I.D.C., Chitra, Bhavnagar-364 004. Gujarat, India

Ph.: F.+91-0278-2445248 ■ Fax : +91-0278-2447350

E-mail : info@sedrills.com, siddhapura.enterprise@yahoo.com

Website : www.sedrills.com

Mfg. of All type of Drill Machines



Product Proposal

40 mm Drilling Cum Milling Machine (Model: SI-3M)

Company Profile:

We would like to take this opportunity in introducing “**SIDDHAPURA ENTERPRISE**” (ISO 9001:2008 Certified Company), as one of the leading manufacturer of Radial & Pillar type Drilling Machine in Bhavnagar, Gujarat, INDIA. **SIDDHAPURA ENTERPRISE** is a leading global name in the drill industry.

SIDDHAPURA ENTERPRISE aims at creation of wider industry platform in the manufacture of drilling machines in wider ranges in mutual benefit between supplier and buyer maintaining service, help and closer links.

Salient Features:

- Proportioned Column for rigidity of Machine.
- Rough & Smooth feed available by manual and power feed.
- Provision of window for change of gear on top cover.
- Quill Spacer made of mild steel.
- Main Spindle made on EN steel with 6 slots 8 speed in either direction.
- Grounded parts finished on imported grinding machine.
- Major parts casting are of standard grade.
- Head stock is bored on imported boring machine.
- Spindle sleeve is properly guided in honed drill head bore on 6 ball & roller bearing for smooth & accurate running.





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Technical Specification:

CAPACITY	M.S.	C.I.
Drilling Capacity	35 mm	40 mm
Width of Face Milling		100 mm
End Mill		25 mm
Tapping		22 mm
DRILL HEAD		
1. Column Diameter		130 mm
1. Spindle Nose		MT - 4
2. Table Travel (XxYxZ)	mm.	325x400x250
3. No. of Spindle Speed		8
4. Range of spindle Speed	RPM	75 - 2070
POWER	H.P.	V-Belt
Main Motor	1.5	B-62
WORKING RANGE		
Max. Distance Base Plate to Spindle	mm.	940
BASE PLATE		
1. Dimension of Base	mm.	490 x 470 mm
2. G.W/N.W.		
Wooden Case L x W x H	mm.	1140 x 800 x 1950



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➤ **Standard Accessories:**

- Motor Pulley
- Drift Key
- Milling Collect Adapters.

➤ **Extra-Accessories:**

- Coolant Pump
- Electrical Motor
- Starter

***WE RESERVE THE RIGHT TO AFTER OF MODIFY DIMENSION DESIGN WITHOUT PRIOR NOTICE.**