



An ISO 9001 : 2008
Certified Co.,

320/4, G.I.D.C., Chitra, Bhavnagar-364 004. Gujarat, India

Ph.: F.+91-0278-2445248 ■ Fax :+91-0278-2447350

E-mail : info@sedrills.com, siddhapura.enterprise@yahoo.com

Website : www.sedrills.com

Mfg. of All type of Drill Machines



Product Proposal

25 mm Pillar Drilling Machine (Model: SEW-S/25)

Company Profile:

We would like to take this opportunity in introducing “**SIDDHAPURA ENTERPRISE**” (ISO 9001:2008 Certified Company), as one of the leading manufacturer of Radial & Pillar type Drilling Machine in Bhavnagar, Gujarat, INDIA. **SIDDHAPURA ENTERPRISE** is a leading global name in the drill industry.

SIDDHAPURA ENTERPRISE aims at creation of wider industry platform in the manufacture of drilling machines in wider ranges in mutual benefit between supplier and buyer maintaining service, help and closer links.

Important Features:

- Important parts are made from close graded Casting.
- Main Spindle made from En Steel.
- Main Quill and spindle are hardened and grounded and spindle taper bore is also Internal grinded.
- Main spindle run out of tolerance as per IS: 2199.
- Drill Head are made from best quality material and boring on important boring Machine.
- Precision anti-friction bearing for all rotating members.





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Technical Specification:

| CAPACITY | | M.S. |
|-------------------------------------|-----------|------------------|
| Drilling Capacity | mm | 25 |
| DRILL HEAD | | |
| 1. Column Diameter | mm | 87.60 |
| 2. Spindle Nose | | MT - 3 |
| 3. Spindle Travel | mm | 185 |
| 4. No. of Spindle Speed | | 8 |
| 5. Range of spindle Speed | RPM | 73 - 1800 |
| POWER | HP | V-Belt |
| Main Motor | 1 | B-52 |
| WORKING RANGE | | |
| Max. Distance Base Plate to Spindle | mm | 1050 |
| Distance of Spindle to Table | mm | 650 |
| Base Size | mm | 625 x 420 |
| Table Size | mm | 345 x 345 |
| Wooden Case L x W x H | mm | 950 x 500 x 1525 |



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➤ **Standard Accessories:**

- Motor Pulley
- Drift Key
- Fine Feed Attachment

➤ **Extra Accessories:**

- Elec. Motor
- Reversible Switch
- V- belt
- Drill Chuck & arbor
- Fine feed attachment (except in model No. SEW / S-25)

***WE RESERVE THE RIGHT TO AFTER OF MODIFY DIMENSION DESIGN WITHOUT PRIOR NOTICE.**