



An ISO 9001 : 2008
Certified Co.,

320/4, G.I.D.C., Chitra, Bhavnagar-364 004. Gujarat, India

Ph.: F.+91-0278-2445248 ■ Fax :+91-0278-2447350

E-mail : info@sedrills.com, siddhapura.enterprise@yahoo.com

Website : www.sedrills.com

Mfg. of All type of Drill Machines



Product Proposal

36mm Radial Drilling Machine (Model: SER-35)

Company Profile:

We would like to take this opportunity in introducing “**SIDDHAPURA ENTERPRISE**” (ISO 9001:2008 Certified Company), as one of the leading manufacturer of Radial & Pillar type Drilling Machine in Bhavnagar, Gujarat, INDIA. **SIDDHAPURA ENTERPRISE** is a leading global name in the drill industry.

SIDDHAPURA ENTERPRISE aims at creation of wider industry platform in the manufacture of drilling machines in wider ranges in mutual benefit between supplier and buyer maintaining service, help and closer links.

Design Feature:

- Main spindle made from EN Steel with 6 slots in machined by hobber and Morse taper bore is provided internally grinded.
- By Simple adjustment of only taper wedge facility to set drill head on are guide way. Spindle sleeve is properly guided in honed drill head bore on 6 ball & roller bearing for smooth & accurate running.
- This machine has drilling radius up-to 820 mm and Distance from base to spindle is up-to 1040 mm. Due to such facilities we are able to provide good working area at low cost.





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Technical Specifications:

CAPACITY	
Drilling Capacity	36mm
DRILL HEAD	
Morse Taper of Spindle	MT - 4
Spindle Stroke	200mm
No. of Spindle Speed	8
Range of spindle Speed	73-1800RPM
POWER	
Spindle Drive Motor (1.5hp)	B-46
Arm Elevating Motor (0.5hp)	A-23
WORKING TABLE	
L x W x H	300 x 260 x 260mm
WORKING RANGE	
Drilling Radius Max./Min.	820/320mm
Distance from Column to Spindle Max. / Min.	745/250mm
Max. Drilling Head Travel	495 mm
Distance from base to spindle Max. /Min.	1040/250mm
Diameter of column	157mm
BASE PLATE (WITH COOLANT TANK)	
L x W x H	1225 x 675 x 135mm
Working Surface (L x W)	740/550mm
No. of slots / Size	3/16mm
DIMENSION	
Overall Height	2050
Wooden Case(L X W X H)	1300 X 750 X 2050mm

- Overall Dimension is in mm Approximate only.



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➤ **Standard Accessories:**

- Motor Pulley 2 Nos.
- Drill Drift
- Oil Can

➤ **Extra-Accessories:**

- Box-Table with "T" Slotted
- Coolant Pump with Fitting
- Electrical ,V-Belts & Motors

***WE RESERVE THE RIGHT TO AFTER OF MODIFY DIMENSION DESIGN WITHOUT PRIOR NOTICE.**