



An ISO 9001 : 2008
Certified Co.,

320/4, G.I.D.C., Chitra, Bhavnagar-364 004. Gujarat, India

Ph.: F.+91-0278-2445248 ■ Fax :+91-0278-2447350

E-mail : info@sedrills.com, siddhapura.enterprise@yahoo.com

Website : www.sedrills.com

Mfg. of All type of Drill Machines



Product Proposal

25mm Radial Drilling Machine (Model: SER-25)

Company Profile:

We would like to take this opportunity in introducing “**SIDDHAPURA ENTERPRISE**” (ISO 9001:2008 Certified Company), as one of the leading manufacturer of Radial & Pillar type Drilling Machine in Bhavnagar, Gujarat, INDIA. **SIDDHAPURA ENTERPRISE** is a leading global name in the drill industry.

SIDDHAPURA ENTERPRISE aims at creation of wider industry platform in the manufacture of drilling machines in wider ranges in mutual benefit between supplier and buyer maintaining service, help and closer links.

Design Feature:

- Main spindle made from EN Steel with 6 slots in machined by hobber and Morse taper bore is provided internally grinded.
- By Simple adjustment of only taper wedge facility to set drill head on are guide way. Spindle sleeve is properly guided in honed drill head bore on 6 ball & roller bearing for smooth & accurate running.





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Technical Specification:

CAPACITY	C.I.
Drilling Capacity	25mm
DRILL HEAD	
1. Spindle Nose	MT - 3
2. Spindle Travel	200mm
3. No. of Spindle Speed	8
4. Range of spindle Speed	73-1800RPM
POWER	
Spindle Drive Motor	1HP 1440 RPM
Spindle Drive V-Belt	B-42
Arm Elevating V-Belt	A-19
WORKING TABLE	
L x W x H	300 x 250 x 250mm
WORKING RANGE	
1. Maximum Drill Head Travel	355mm
2. Distance from Column to Spindle Max. / Min.	650 / 295mm
3. Distance from base to spindle Max. /Min.	900 / 125mm
4. Diameter of column.	130mm
5. Swivel of arm L/R Side	90°
BASE PLATE	
1. L x W x H	925 x 600 x 120mm
2. Wooden Case Size L x W x H	1000 x 700 x 1600mm
3. Overall Height	1500mm
4. No. of Slots/ Size	3/16mm



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➤ **Standard Equipments:**

- Motor Pulley 2 Nos.
- Drill Drift

➤ **Extra Equipments:**

- Box-Table
- Electrical Motors & Control Panel
- V-belts
- Coolant Pump with Tank & Fittings.

***WE RESERVE THE RIGHT TO AFTER OF MODIFY DIMENSION DESIGN WITHOUT PRIOR NOTICE.**